

W W W . **DALI RACING** . c o m

Window Reg. Service Bulletin 93-004



Window Regulator Service Bulletin 93-004

DALI RACING
Suite 5
6391 Rancho Mission Rd.
San Diego, CA 92108

Office: (619) 867-2409
Fax: (760) 761-4159
Email: daliracing@juno.com
Contact: Mark Johnson

Copyright 2002 DALI RACING

This document may be freely copied and distributed provided that it is done so in its entirety. Any change, modification or editing is strictly prohibited without the written permission of DALI RACING.

ACURA Service Bulletin

March 9, 1993

YEAR
1991-93

MODEL
NSX

VIN APPLICATION
ALL

BULLETIN NO.
93-004



Popping Noise From the Window Regulator

SYMPTOM

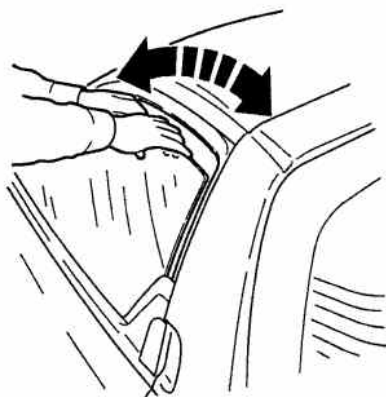
A popping noise from the window regulator when raising or lowering the window.

PROBABLE CAUSE

The white plastic spool that connects the glass mounting plate to the regulator is binding.

DIAGNOSIS

Lower the window about two inches from the top. Stand outside and close the door. Gently move the window in and out with your hands, while applying light downward pressure. If the noise is duplicated, perform the repairs listed in CORRECTIVE ACTION.



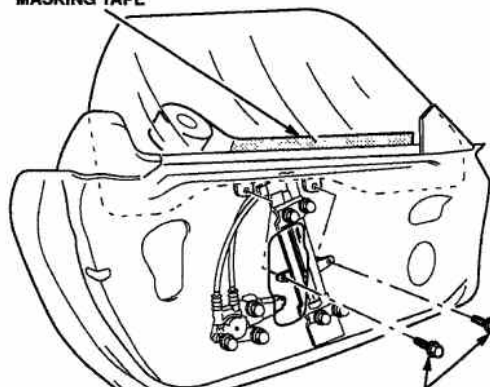
CORRECTIVE ACTION

Inspect the regulator. Replace it, if necessary, with the assembly listed under PARTS INFORMATION. Apply grease to the white plastic spool.

1. Lower the window to approximately four inches from the bottom.
2. Remove the inside door panel and speaker. Refer to Section 20 of the appropriate service manual.
3. Carefully pull down the inner plastic cover to expose the glass mounting bolts.

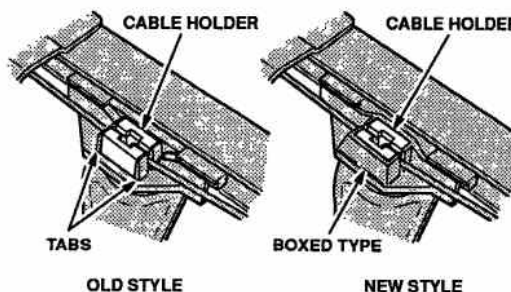
4. Remove the two glass mounting bolts from the window regulator. Pull the window glass up and secure it to the outer door skin with two-inch-wide masking tape. Apply the tape along the length of the glass and door.

MASKING TAPE

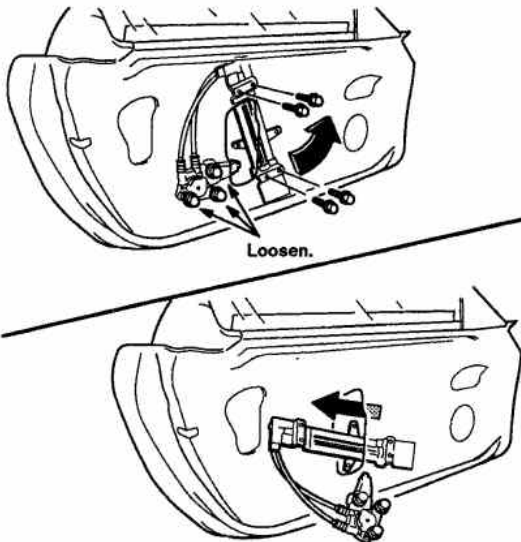


GLASS MOUNTING BOLTS

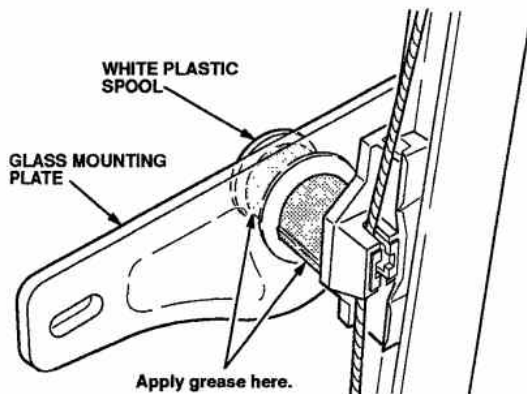
5. Inspect the window regulator at the plastic cable holder.
 - a. If the cable holder is the boxed type with supports on all four sides, proceed to step 9.
 - b. If the cable holder is supported only by a tab at each end, replace the window regulator with the assembly listed under PARTS INFORMATION. Continue to the next step.



6. Scribe a line around the mounting bolts to show the original alignment of the regulator.
7. Remove the four window regulator mounting bolts, and loosen the three motor mounting bolts; then remove the regulator assembly through the access hole as shown.



8. Install the new regulator assembly into the door, and tighten the regulator and motor mounting bolts to 8 N·m (0.8 kg-m, 5.8 lb-ft).
9. Apply High Temp Urea Grease (P/N 08798-9002) all around the surface of the white plastic spool and on both sides of the glass mounting plate.



10. Hold the window glass, and remove the masking tape; then carefully lower the window glass to the regulator.
11. Install the window glass mounting bolts, and tighten the bolts to 8 N·m (0.8 kg-m, 5.8 lb-ft).

12. Reinstall the remaining parts in reverse order of disassembly.
13. After reassembly, confirm that the popping noise has been eliminated:

Lower the window about two inches from the top. Stand outside and close the door. Gently move the window in and out with your hands, while applying light downward pressure.

PARTS INFORMATION

Left Door Window Regulator: P/N 72250-SL0-A02

Right Door Window Regulator: P/N 72210-SL0-A02

WARRANTY INFORMATION

In warranty: The normal warranty applies.

Out of warranty: Any repair performed after warranty expiration may be eligible for goodwill consideration by the District Service Manager. You must request consideration, and get the DSM's decision, before starting work.

OPERATION NUMBER	DESCRIPTION	FLAT RATE TIME
	DOOR WINDOW REGULATOR – Replace. Includes: Greasing the spool and adjustment. Glass removal from the door is NOT required.	
826120	Left	1.0 hour
827120	Right	1.0 hour
	Inspect the regulator and grease the spool.	
826030	Left	0.8 hour
827030	Right	0.8 hour

Failed P/N: 72250-SL0-A01

Defect code: 042

Contention code: B07